



■ Introduction

The M-7068 provides 4 Form A signal relay output channels and 4 Form C signal relay output channels, while the M-7069 provides 4 Form A power relay output channels and 4 Form C power relay output channels. Both include 8 LED indicators that can be used to monitor the relay output status, and options are provided that allow power-on and safe digital output values to be configured. 4 kV ESD, 4 kV EFT and 3 kV surge protection are also provided to enhance noise protection capabilities in industrial environments. The M-7068 is the ideal solution for small signal switching, while the M-7069 is the ideal solution for high power applications.

■ System Specifications

Model	M-7068	M- 7068D	M-7069	M- 7069D
CPU Module				
Watchdog Timer	Module, Communication (Programmable)			
Display				
Туре	7068D/69D: I/O LED Indicator			
Isolation				
Intra-module Isolation	Intra-module Isolation 2000 VDC			С
EMS Protection				
EFT (IEC 61000-4-4)	±4 kV for 8 Relay and Power Line ±2 kV for RS-485 Port Line			
ESD (IEC 61000-4-2)	±4 kV Contact for Each Terminal ±8 kV Air for Random Point			
Surge (IEC 61000-4-5)	±3 kV for Power Line			
LED Indicators				
Status	1 x Power and Communication			
Status	7068D/69D: 8 x Relay Output			
COM Ports				
Ports	1 x RS-485			
Baud Rate	1200 ~ 115200 bps			
Data Format	(N, 8, 1), (N, 8, 2), (E, 8, 1), (O, 8, 1)			
Protocol	Modbus RTU, DCON			
Power				
Reverse Polarity Protection	Yes			
Input Range	+10 ~ +30 VDC			
Consumption	1.6 W (Max.)	2.0 W (Max.)	2.1 W (Max.)	2.5 W (Max.)

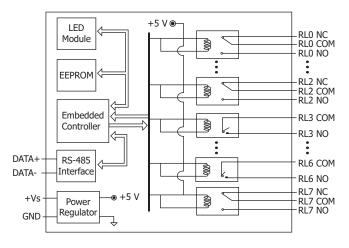
■ I/O Specifications

Model	M-7068(D)	M-7069(D)		
Relay Output				
Channels	8 (4 x Form A, 4 x Form C)			
Туре	Signal Relay	Power Relay		
Contact Material	Silver Nickel, Gold-covered	Silver Cadmium Alloy		
Contact Pating	Form A / Form C: 2 A @ 30 VDC	Form A: 6 A @ 35 VDC 6 A @ 240 VAC		
Contact Rating	0.24 A @ 220 VDC 0.25 A @ 250 VAC	Form C: 5 A @ 30 VDC 5 A @ 250 VAC		
Operate Time	3 ms (typical)	5 ms (typical)		
Release Time	4 ms (typical)	1 ms (typical)		
Electrical Endurance	2 x 10 ⁵ ops.	1 x 10 ⁵ ops.		
Mechanical	1 x 10 ⁸ ops.	Form A: 30 x 10 ⁶ ops.		
Endurance	1 λ 10~ υμς.	Form C: 15 x 10 ⁶ ops.		
Power on Value	Programmable			
Safe Value	Programmable			

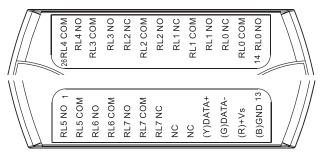
Mechanical	
Dimensions (mm)	72 x 123 x 35 (W x L x H)
Installation	DIN-Rail Mounting
Environment	
Operating Temperature	-25 ~ +75°C
Storage Temperature	-40 ~ +85°C
Humidity	10 ~ 95% RH, Non-condensing

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■ Internal I/O Structure



■ Pin Assignments



Applications

- Building Automation
- Remote Maintenance
- Factory Automation
- Remote Diagnosis
- Machine Automation
- Testing Equipment

Wire Connections

Relay Output	ON State Readback as 1	OFF State Readback as 0	
Form A Relay in RL3 ~ RL6	AC/DC Load RLx NO RLx COM	AC/DC × □ RLx NO RLx COM	
Form C Relay in RL0 ~ RL2 and RL7	X Load1 □ □ RLx NC AC/DC □ □ RLx COM RLx NO	Load1	

■ Ordering Information

M-7068-G CR	8-ch Signal Relay (4x Form A and 4x Form C) Module using DCON and Modbus Protocols (Gray Cover) (RoHS)
M-7068D-G CR	8-ch Signal Relay (4x Form A and 4x Form C) Module with LED Display, using DCON and Modbus Protocols (Gray Cover) (RoHS)
M-7069-G CR	8-ch Power Relay (4x Form A and 4x Form C) Module using DCON and Modbus Protocols (Gray Cover) (RoHS)
M-7069D-G CR	8-ch Power Relay (4x Form A and 4x Form C) Module with LED Display, using DCON and Modbus Protocols (Gray Cover) (RoHS)

Accessories

tM-7520U CR		Tiny Isolated RS-232 to RS-485 Converter (RoHS)
tM-7561 CR		Tiny USB to Isolated RS-485 Converter with CA-USB18 Cable (RoHS)
I-7514U CR	9	Isolated 4-channel RS-485 Repeater/Hub/Splitter (Gray Cover) (RoHS)
SG-3000 Series		Signal Conditioning Modules for Thermocouple, RTD, DC Voltage, DC Current and Power Input Transformers

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