



Industrial Protocols
Modbus TCP
EtherNet/IP

User Manual

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www.oringnet.com

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Modbus TCP

1.1 Introduction

Modbus TCP is a variant of the Modbus family protocol which simply the Modbus RTU protocol with a TCP interface. It's is a vendor-neutral communication protocols intended for supervision and control of automation equipment. Modbus TCP uses TCP/IP and Ethernet to carry the data of the Modbus message between compatible devices. That is, it allows the transmission of information over Ethernet between the switch and devices such as PLCs, sensors, and meters. Users can read the information through the Modbus TCP based software and monitor the status of the switch easily. For more information, please visit <http://www.modbus.org/>

1.2 Modbus object types

Modbus is a Master-Slave architecture, where the Master device like a PLC sends request to Slaves device like a switch, and then the Slave device responds data to Master device.

There are four object types provided by a Slave device to a Master device, and the ORing switches supports object type 4: Input register.

Code	Object type	Access	Size
1	Coil	Read-write	1 bit
2	Discrete input	Read-only	1 bit
3	Holding register	Read-write	16 bits
4	Input register	Read-only	16 bits

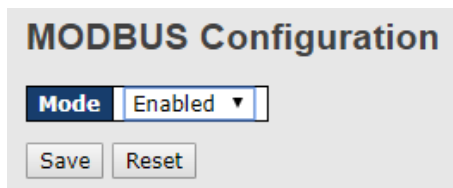
1.3 Configuring Modbus TCP on Oring Switches

Follow the steps below to configure Modbus TCP on Oring Switches.

Step 1: Login the web page of the switch

Step 2: Find Modbus Configuration Page on Basic Setting→Modbus TCP

Step 3: Select Enable and click Save to enable the Modbus TCP.

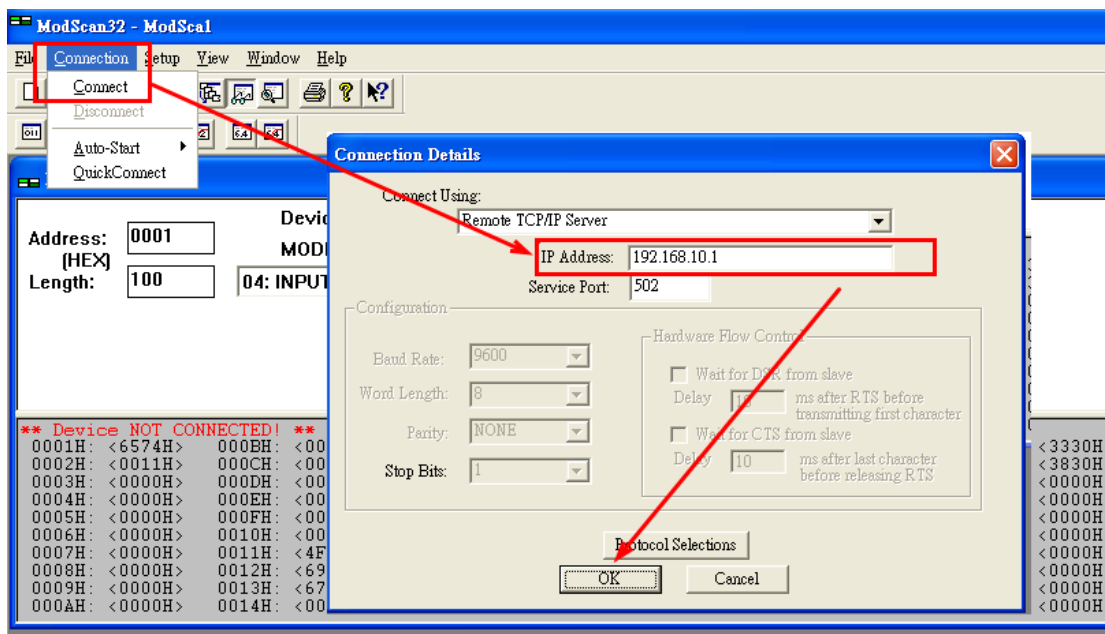


1.4 Monitoring Modbus TCP information

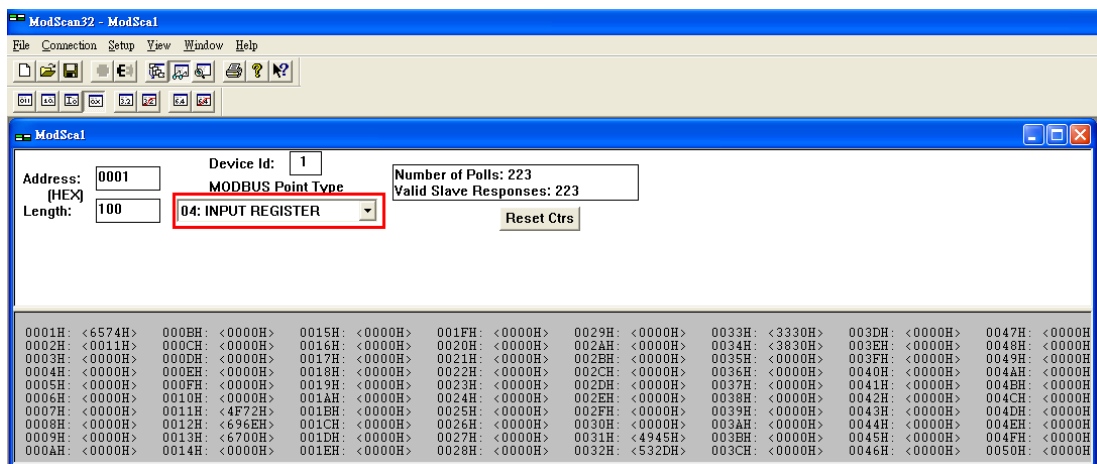
After configuring Modbus TCP on Oring Switches, users can read the information through any Modbus TCP based software and monitor the status of the switch easily.

Step 1: Start a Modbus TCP read software like “Modscan 32”.

Step 2: Connect the IP Address of the switch



Step 3: Select Modbus Point Type = 04 :INPUT REGISTER



Step 4: Input the Modbus Address (Decimal) which you want to see in the data display area.

ModScan

Address: Device Id: Number of Polls: 2565
 (HEX) Length: MODBUS Point Type: 04: INPUT REGISTER Valid Slave Responses: 2565
 Reset Ctrs

INPUT Address (Decimal)

0001H: <6574H>	000BH: <0000H>	0015H: <0000H>	001FH: <0000H>	0029H: <0000H>	0033H: <3330H>	0
0002H: <0011H>	000CH: <0000H>	0016H: <0000H>	0020H: <0000H>	002AH: <0000H>	0034H: <3830H>	0
0003H: <0000H>	000DH: <0000H>	0017H: <0000H>	0021H: <0000H>	002BH: <0000H>	0035H: <0000H>	0
0004H: <0000H>	000EH: <0000H>	0018H: <0000H>	0022H: <0000H>	002CH: <0000H>	0036H: <0000H>	0
0005H: <0000H>	000FH: <0000H>	0019H: <0000H>	0023H: <0000H>	002DH: <0000H>	0037H: <0000H>	0
0006H: <0000H>	0010H: <0000H>	001AH: <0000H>	0024H: <0000H>	002EH: <0000H>	0038H: <0000H>	0
0007H: <0000H>	0011H: <4F72H>	001BH: <0000H>	0025H: <0000H>	002FH: <0000H>	0039H: <0000H>	0
0008H: <0000H>	0012H: <696EH>	001CH: <0000H>	0026H: <0000H>	0030H: <0000H>	003AH: <0000H>	0
0009H: <0000H>	0013H: <6700H>	001DH: <0000H>	0027H: <0000H>	0031H: <4945H>	003BH: <0000H>	0
000AH: <0000H>	0014H: <0000H>	001EH: <0000H>	0028H: <0000H>	0032H: <532DH>	003CH: <0000H>	0

1.5 Modbus TCP Mapping Table

1.5.1 System Information

Tag Name	Address Offset(HEX)	Modbus Address(DEC)	Data Type	Data Length (Words)	Description
Vender	0x0000		1 Word	1	0x6574
UnitID	0x0001		2 Word	1	Unit ID (Ethernet = 1)
Product Code	0x0002		3 Word	1	Product Code
Switch Port Number	0x0008		9 Word	1	Port Numbers
VenderName	0x0010		17 String	16	ORing
ProductName	0x0030		49 String	16	Product Name
Version	0x0051		82 Word	2	firmware & kernel version
Firmware Release Date	0x0053		84 Word	2	For example: 2017-05-06 at 09 o'clock Word 0 = 0 x 0609 Word 1 = 0 x 1705
MacAddress	0x0055		86 Word	3	For example: 0x001e 0x9411 0x2233
Power 1	0x0058		89 Word	1	0x0000: off 0x0001: on
Power 2	0x0059		90 Word	1	0x0000: off 0x0001: on
Fault LED Status	0x005a		91 Word	1	0x0000: off 0x0001: on
IPAddress	0x0090		145 String	16	For example: 192.168.10.1
SysName	0x0100		257 String	128	System Name
SysDescription	0x0200		513 String	128	System Description
SysLocation	0x0300		769 String	128	System Location
SysContact	0x0400		1025 String	128	System Contact

1.5.2 Port Information

Tag Name	Address Offset(HEX)	Modbus Address(DEC)	Data Type	Data Length (Words)	Description
PortStatus Port 1~N	0x1000 ~0x100N	4097	Word	1	0x0000: link down 0x0001: link up 0x0002: disable
PortSpeed Port 1~N	0x1100 ~0x110N	4353	Word	1	0x0000: 10M-Half 0x0001: 10M-Full 0x0002: 100M-Half 0x0003: 100M-Full 0x0000: 10M-Half 0x0001: 10M-Full 0x0002: 100M-Half 0x0003: 100M-Full 0x0004: 1G-Half 0x0005: 1G-Full 0x0006: 2.5G-Half 0x0007: 2.5G-Full 0x0008: 10G-Half 0x0009: 10G-Full
PortFlowCtrl Port 1~N	0x1200 ~0x120N	4609	Word	1	0x0000: off 0x0001: on
PortDescription Port 1~N	0x1400 ~0x140N	5121	String	16	Port Type, eg. "100M", "1G", "10G", "SFP1G", "1GCOMBO" ...

1.5.3 PoE Information

Tag Name	Address Offset(HEX)	Modbus Address(DEC)	Data Type	Data Length (Words)	Description
Port PoE Voltage	0x1800~	6145	Word	1	For example: 0x0005 = 5V
Port PoE Current	0x1830~	6193	Word	1	For example: 0x000D = 13A
Port PoE Power	0x1860~	6241	Word	1	For example: 0x000A = 10W

1.5.4 Packets Information

Tag Name	Address Offset(HEX)	Modbus Address(DEC)	Data Type	Data Length (Words)	Description
Port Tx Packets	0x2000~	8193	Word	2	For example: Amount = 44332211 Word 0 = 4433 Word 1 = 2211
Port Rx Packets	0x2100~	8449	Word	2	For example: Amount = 44332211 Word 0 = 4433 Word 1 = 2211
port Tx Error Packets	0x2200~	8705	Word	2	For example: Amount = 44332211 Word 0 = 4433 Word 1 = 2211
port Rx Error Packets	0x2300~	8961	Word	2	For example: Amount = 44332211 Word 0 = 4433 Word 1 = 2211

1.5.5 Redundant Information

Tag Name	Address Offset(HEX)	Modbus Address(DEC)	Data Type	Data Length (Words)	Description
Redundancy Protocol	0x3000	12289	Word	1	0x0000: none 0x0001: RSTP 0x0002: O-Ring 0x0003: O-Chain
RSTP Root	0x3100	12545	Word	1	0x0000: not root bridge 0x0001: root bridge 0xffff: protocol not enabled
RSTP Port Status Port 1~N	0x3200~	12801	Word	1	0x0000: disabled 0x0001: not RSTP port 0x0002: link down 0x0003: discarding 0x0004: learning 0x0005: forwarding 0xffff: protocol not enabled
O-Ring Master/Slave	0x3300	13057	Word	1	0x0000: slave 0x0001: master 0xffff: protocol not enabled
O-Ring Port1 Status	0x3301	13058	Word	1	0x0002: link down 0x0003: blocked 0x0005: forwarding 0xffff: protocol not enabled
O-Ring Port2 Status	0x3302	13059	Word	1	0x0002: link down 0x0003: blocked 0x0005: forwarding 0xffff: protocol not enabled
Couple Ring Enable	0x3303	13060	Word	1	0x0000: off 0x0001: on
Couple Port Status	0x3304	13061	Word	1	0x0002: link down 0x0003: blocked 0x0005: forwarding 0xffff: protocol not enabled
O-Chain Edge Switch	0x3700	14081	Word	1	0x0000: not edge switch 0x0001: edge switch 0xffff: protocol not enabled
O-Chain Port1 Status	0x3701	14082	Word	1	0x0002: link down 0x0003: blocked 0x0005: forwarding 0xffff: protocol not enabled
O-Chain Port2 Status	0x3702	14083	Word	1	0x0002: link down 0x0003: blocked 0x0005: forwarding 0xffff: protocol not enabled

EtherNet/IP

2.1 Introduction

EtherNet/IP is an industrial network protocol that adapts the Common Industrial Protocol (CIP) to standard Ethernet. The EtherNet/IP and CIP are managed by ODVA, Inc., which founded in 1995 with over 300 corporate members. CIP uses its object-oriented design to provide EtherNet/IP with the services and device profiles needed for real-time control applications and to promote consistent implementation of automation functions across products. With EtherNet/IP, users can integrate I/O control, device configuration and data collection across multiple networks like Rockwell systems or other EtherNet/IP systems. For more information, please visit <https://www.odva.org>

2.2 Messaging Types

EtherNet/IP supports two types of communications: Explicit and Implicit Messaging.

- Explicit messaging – a client/server communications which uses TCP/IP over Ethernet.
- Implicit messaging – a time critical, scheduled producer/consumer communication which uses UDP/IP over Ethernet.

For large data communication, Explicit Messaging is the preferred choice because bandwidth is saved, as data is only requested when necessary.

For high speed, real-time applications, Implicit Messaging is the preferred choice. Implicit messaging is often referred to as I/O messaging because it's frequently used for communication between a controller and remote I/O.

2.3 Configuring EtherNet/IP on Oring Switches

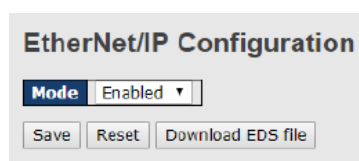
Follow the steps below to configure EtherNet/IP on Oring Switches.

Step 1: Login the web page of the switch

Step 2: Find EtherNet/IP Configuration Page on Basic Setting→ EtherNet/IP

Step 3: Select Enable and click Save to enable the EtherNet/IP.

Step 4: Click Download EDS File.



Note: Since Ethernet/IP devices can generate a lot of multicast traffic, users are recommended to enable IGMP snooping to avoid overloading.

2.4 Monitoring EtherNet/IP Information

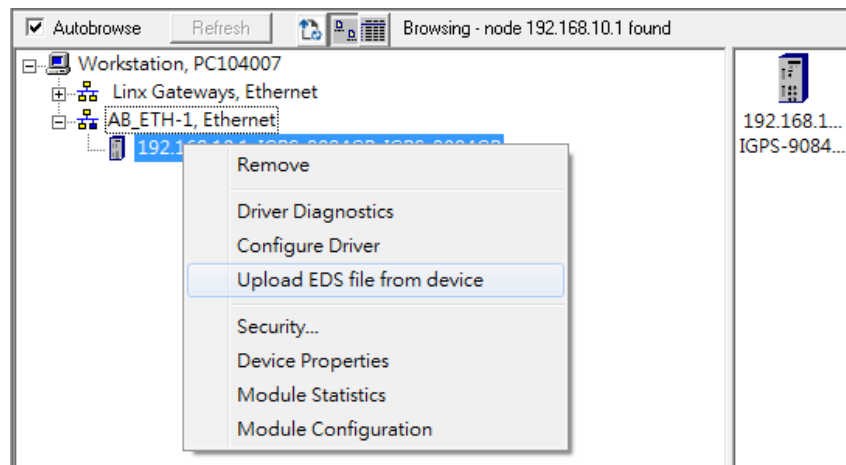
After configuring EtherNet/IP on Oring Switches, users can read the information through any EtherNet/IP based software and monitor the status of the switch easily.

Create Device on EtherNet/IP based software

Step 1: Start an EtherNet/IP management software like “Rockwell Studio 5000”.

Step 2: Upload the EDS File of the switch. You can right click the device to upload EDS file or download the EDS file from web page and upload it using other configuration tool.

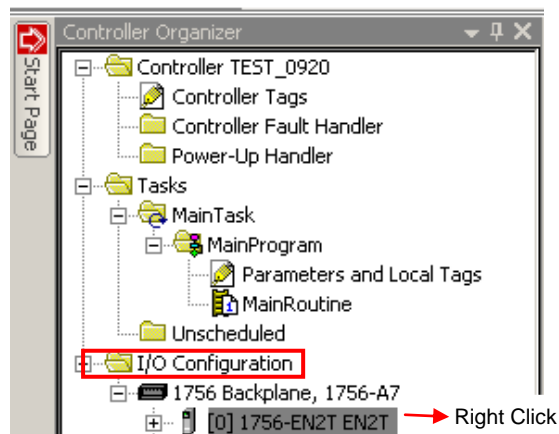
EDS files are simple text files used by network configuration tools to help to identify products and easily commission them on a network.

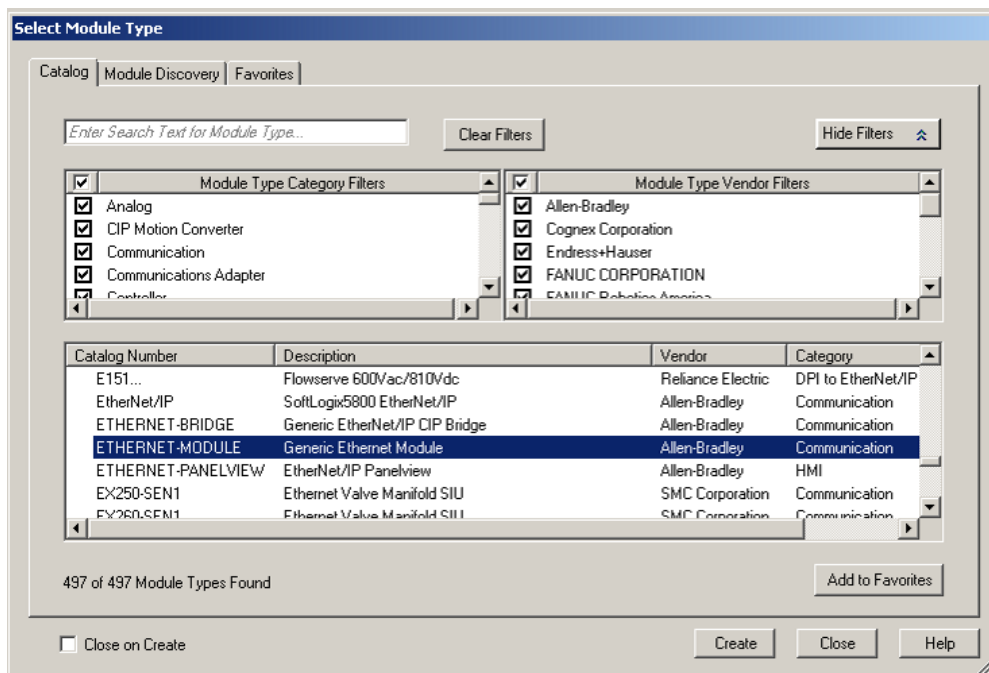


Monitor Implicit Messaging

Implicit messaging is often referred to as I/O messaging because it's frequently used for communication between a controller and remote I/O.

Step 1: Find I/O configuration → Find your PLC device → Right click to add a module → Choose “Generic Ethernet Module” and click “Create”

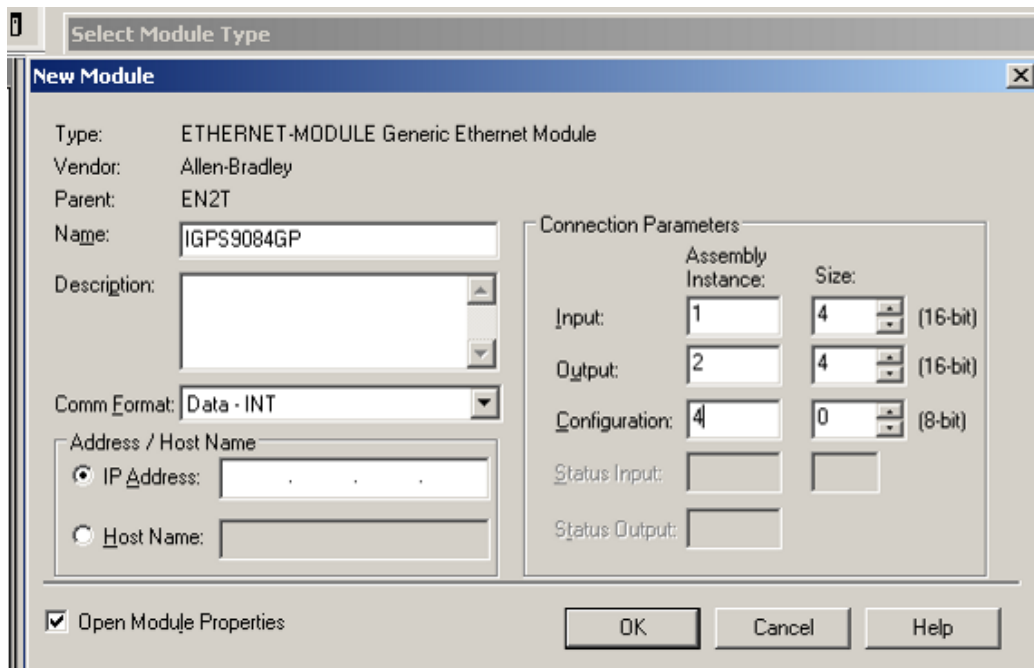




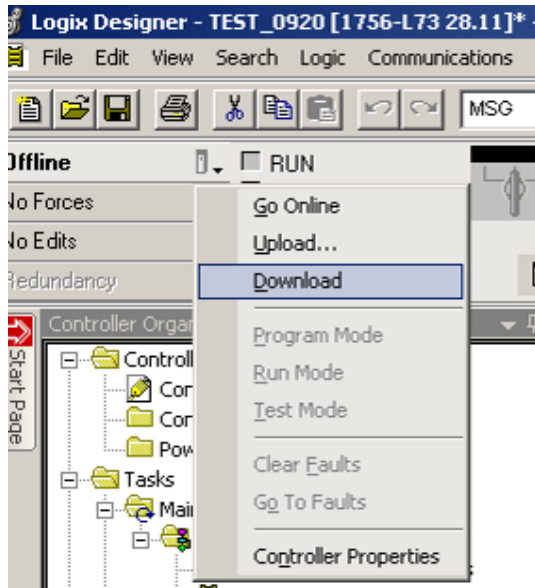
Step 2: Set the ORing switch on this module.

Set the following value and click OK.

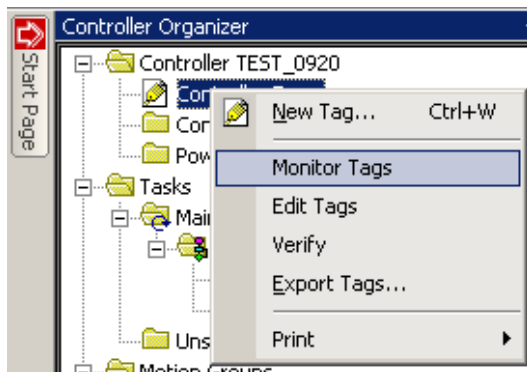
- Name: ORing switch model name
- Comm Format: Data-INT
- IP Address: the default IP address of ORing switch is (192.168.10.1)
- Input: Assembly Instance=1, Size=4
Output: Assembly Instance=2, Size=4
Configuration: Assembly Instance=4, Size=0



Step 3: Download the configuration to save the setting.



Step 4: Right click “Controller Tags” to Monitor Tags.



Step 5: the Implicit messaging of the ORing Switch will be shown as below.

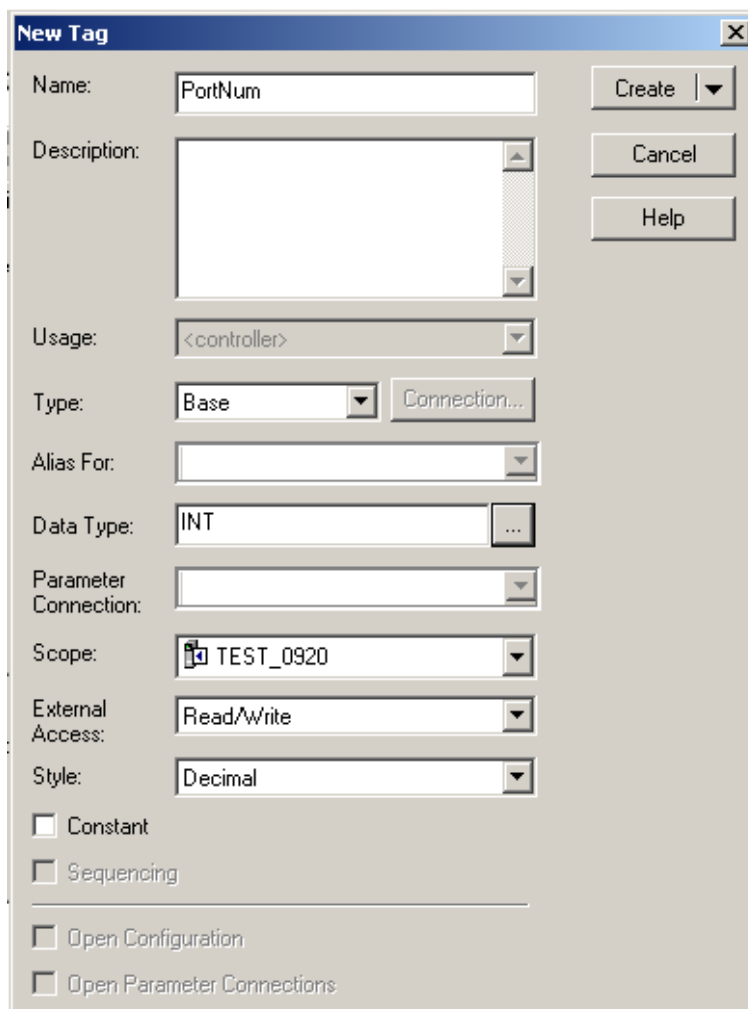
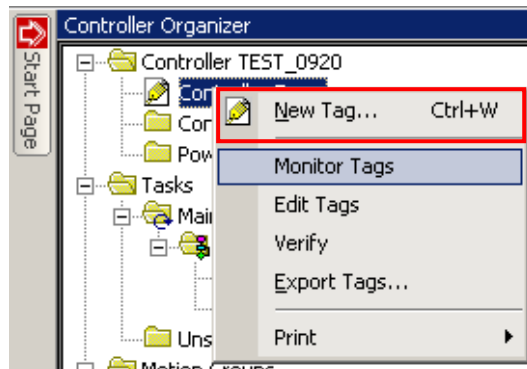
Check the Chapter 2.5 (CIP Objects of EtherNet/IP) to get the details of the values.

Name	Value
IGPS9084GP:D	{...}
IGPS9084GP:I	{...}
IGPS9084GP:I.Data	{...}
IGPS9084GP:I.Data[0]	80
IGPS9084GP:I.Data[0].0	0
IGPS9084GP:I.Data[0].1	0
IGPS9084GP:I.Data[0].2	0
IGPS9084GP:I.Data[0].3	0
IGPS9084GP:I.Data[0].4	1
IGPS9084GP:I.Data[0].5	0
IGPS9084GP:I.Data[0].6	1
IGPS9084GP:I.Data[0].7	0
IGPS9084GP:I.Data[0].8	0
IGPS9084GP:I.Data[0].9	0

Monitor Explicit Messaging

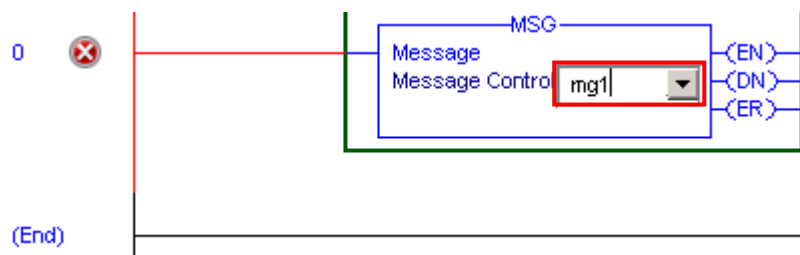
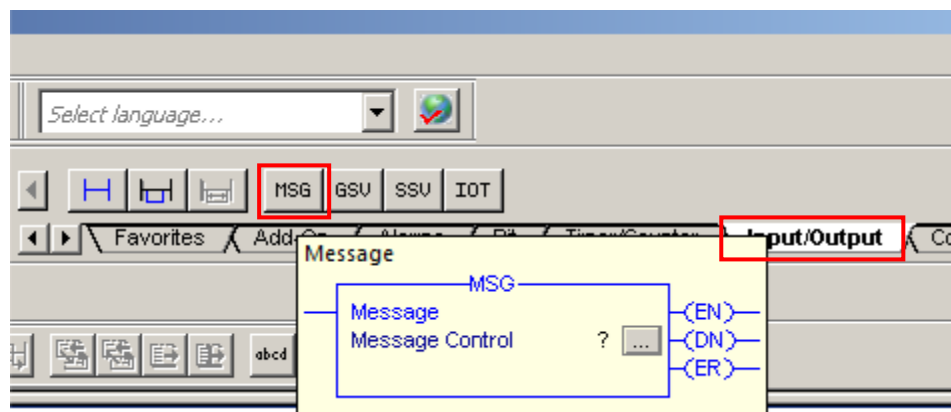
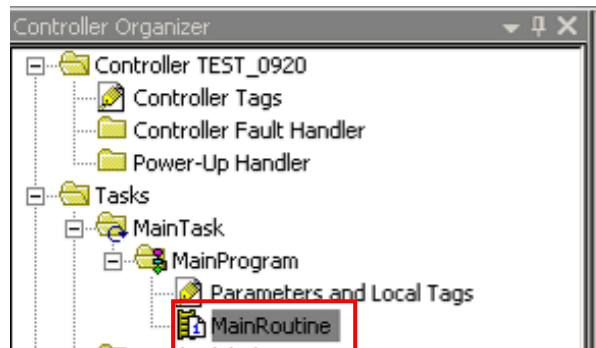
The messages ORing supported are defined in Chapter 2.5 (CIP Objects of EtherNet/IP).

Step 1: Right clicks “Controller Tags” and click “New Tag” to create a new tag for messaging.



Step 2: Add a Message.

Click "MainRoutine" → click "Input/Output" Page on the top right side → click "MSG" on the top side → Enter the Message Control name.

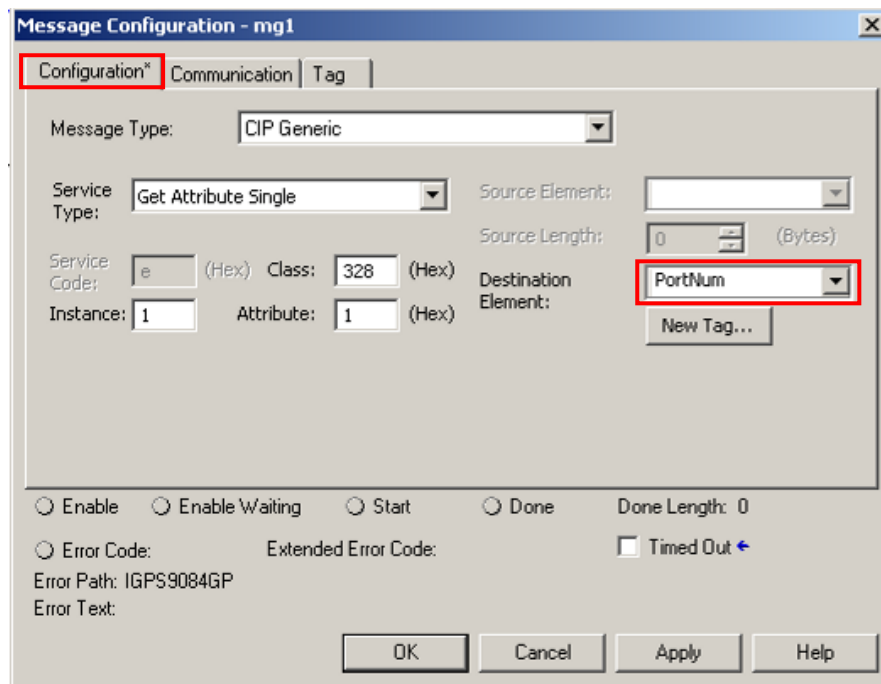


Step 3: Set the Message Configuration based on the value defined in Chapter 2.5 (CIP Objects of EtherNet/IP).

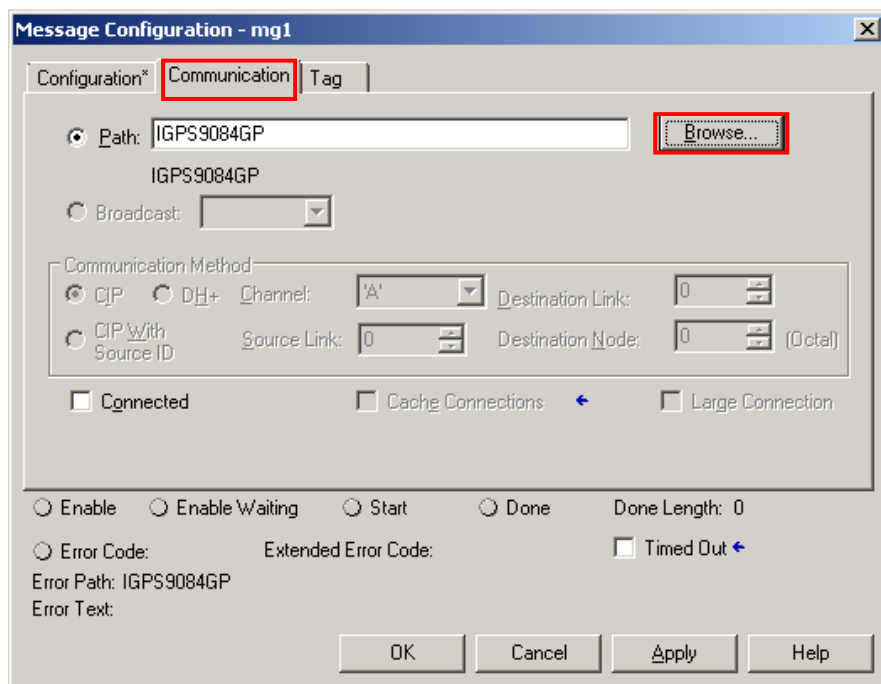
For example, Switch Port Number is defined in ORing Networking Object (class=328), and the other information show as below.

Attr ID	Access Rule	Name	Data Type	Description
1	Get	Switch Port Number	USINT (8)	Switch max port number

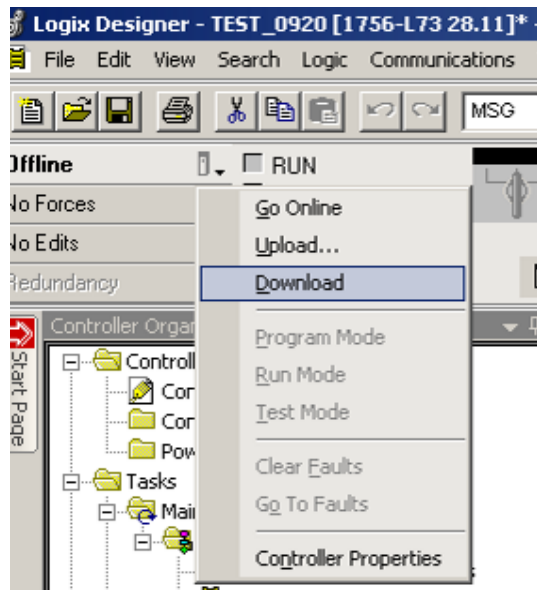
Enter the value defined in Chapter 2.5 and choose the Destination Tag created on step 1.



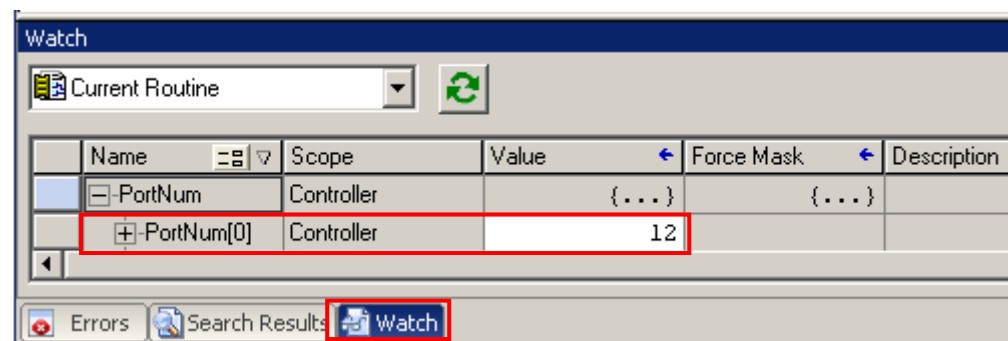
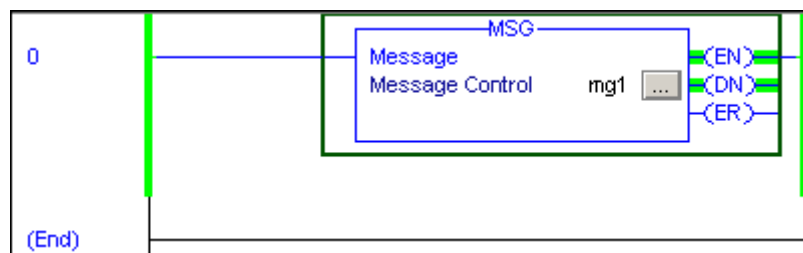
Select the ORing switch on Communication Page, and then click OK.



Step 4: Download the configuration to save the setting.



Step 5: The message mg1 is working. Click the Watch page on the bottom side to see the port number information.



2.5 CIP Objects of EtherNet/IP

ORing switches support the following objects for PLCs and SCADA systems to monitor:

- Identity Object
- TCP/IP Interface Object
- Ethernet Link Object
- Assembly Object
- Port Object
- ORing Networking Object (Vendor Specific)

The supported attributes and services of the above objects are introduced in the table below, including the access rules for each attribute. To understand the details of each attribute of the standard objects, refer to the official documents of CIP introduction (Vol. 1) and the EtherNet/IP Adaptation of CIP (Vol. 2).

2.5.1 Identity Object

The Class code of Identity object is 0x01 (Defined in CIP Vol1, 5A-2).

There is one instance of this object in our product. It stores the information of the production and the device. The following tables summarize the class attributes and the instance attributes.

2.5.1.1 Class Attribute List

Attribute ID	Access Rule	Name	Data Type	Description
1	Get	Revision	UINT (16)	Revision of this object
2	Get	Max Instance	UINT (16)	Maximum instance number of an object currently created in this class level of the device

2.5.1.2 Instance Attribute List

Attribute ID	Access Rule	Name	Struct	Data Type	Description
1	Get	Vendor ID		UINT (16)	1405, the vendor ID of ORing.
2	Get	Device Type		UINT (16)	0x38F, ORing EtherNet/IP Device
3	Get	Product Code		UINT (16)	Product Code
4	Get	Revision		(Struct)	The version of the Identity object

			Major	USINT (8)	The structure member, major
			Minor	USINT (8)	The structure member, minor.
5	Get	Status		WORD (16)	Not used
6	Get	Serial Number		UDINT (32)	The serial number of each device
7	Get	Product Name		SHORT STRING	The product name in human-readable format

2.5.1.3 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x01		✓	Get_Attributes_All	Returns the contents of all attributes of the class
0x05		✓	Reset	Invokes the reset service for the device
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.

2.5.2 Assembly Object

The ORing switch support static assembly object for CIP I/O messaging.

The Class code is 0x04 (Defined in CIP Vol 1, 5A-5).

There are three instances of this object as the following.

	Instance Number	Size (16 bit)
Input	1	4
Output	2	4
Configuration	4	0

The Input means the data is produced by switch which includes the information and status report to the originator for monitoring. The Output means the data is generated by the originator (remote host) and is consumed by switch.

2.5.2.1 Class Attribute List

Attr ID	Access Rule	Name	Data Type	Description
1	Get	Revision	UINT (16)	Revision of this object

2.5.2.2 Instance Attribute List

Attr ID	Access Rule	Name	(Struct.)	Data Type	Description
3	Get/Set	Data		Array of BYTE	The implicit messaging content
4	Get	Size		UINT (16)	Number of bytes in Attr. 3

2.5.2.3 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.
0x10		✓	Set_Attribute_Single	Used to write an object instance attribute

2.5.2.4 I/O Messaging Content

Direction	I/O data	Size	Value & Description
Input	Port Link Status	ULINT (64)	Please refer to ORing Networking Object Attr ID 7.
Output	Port Enable	ULINT (64)	Please refer to ORing Networking Object Attr ID 6.

2.5.3 TCP/IP Interface Object

The Class code of TCP/IP Interface object is 0xf5 (Defined in CIP Vol2, 5-4). There is one instance of this object. The following tables summarize the attributes of this object.

2.5.3.1 Class Attribute List

Attr ID	Access Rule	Name	Data Type	Description
1	Get	Revision	UINT (16)	Revision of this object.

2.5.3.2 Instance Attribute List

Attr ID	Access Rule	Name	(Struct.)	Data Type	Description
1	Get	Status		DWORD (32)	Interface status 0 = The Interface Configuration attribute has not been configured. 1 = The Interface Configuration attribute contains valid configuration obtained from BOOTP, DHCP or non-volatile storage.
2	Get	Configuration Capability		DWORD (32)	Interface capability flags Bit map of capability flags: Bit 0: BOOTP Client Bit 1: DNS Client Bit 2: DHCP Client Bit 3: DHCP-DNS Updat Bit 4: Configuration Settable

3	Get/Set	Configuration Control		DWORD (32)	Interface control flags Bit map of control flags: Bit 0 to 3: Startup Configuration 0 = The device shall use the interface configuration values previously stored (for example, in non-volatile memory or via hardware witches). 1 = The device shall obtain its interface configuration values via BOOTP. 2 = The device shall obtain its interface configuration values via DHCP upon start-up. 3 to 15 = Reserved.
4	Get	Physical Link Object		(Struct.)	Path to physical link object
			Path Size	UINT (16)	Size of Path
			Path	Padded EPATH	Logical segments identifying the physical link object
5	Get/Set	Interface Configuration		(Struct.)	TCP/IP network interface configuration
			IP Address	UDINT (32)	The device's IP address
			Network Mask	UDINT (32)	The device's network mask
			Gateway Address	UDINT (32)	Default gateway address
			Name Server	UDINT (32)	Primary name server
			Name Server2	UDINT (32)	Secondary name server
Domain Name	STRING	Default domain name			
6	Get/Set	Host Name		STRING	Host name
13	Get/Set	Encapsulation Inactivity Timeout		UINT(16)	Number of seconds of inactivity before TCP connection or DTLS session is closed

2.5.3.3 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.
0x10		✓	Set_Attribute_Single	Used to write an object instance attribute

2.5.4 Ethernet Link Object

The Class code of Ethernet Link object is 0xf6 (Defined in CIP Vol2, 5-5). For each switch port, there is an instance of this class. The following table shows the mapping of instance number and the switch port number.

Instance Number	Mapping to
0	Ethernet Link class
1	1 st switch port
2	2 nd switch port
...	...

2.5.4.1 Class Attribute List

Attr ID	Access Rule	Name	Data Type	Description
1	Get	Revision	UINT (16)	Revision of this object
2	Get	Max Instance	UINT (16)	Maximum instance number of an object currently created in this class level of the device
3	Get	Number of Instances	UINT (16)	Number of object instances currently created in this class level of the device

2.5.4.2 Instance attribute list

The following tables summarize the attributes of the Ethernet Link object.

There are some vendor specific attributes in the table (Starting from attribute Id 100).

Attr ID	Access Rule	Name	(Struct.)	Data Type	Description
1	Get	Interface Speed		UDINT (32)	Interface speed currently in use (Speed in Mbps, e.g., 0, 10, 100, 1000, etc.)
2	Get	Interface Flags		DWORD (32)	Refer to the Interface Flags table.
3	Get	Physical Address		ARRAY of 6 USINT(8)	MAC layer address (The System MAC address).
4	Get	Interface Counters		(Struct.)	Counters relevant to the receipt of packets.
			In Octets	UDINT (32)	Octets received on the interface.
			In Ucast Packets	UDINT (32)	Unicast packets received on the interface.
			In NUCast Packets	UDINT (32)	Non-unicast packets received on the interface.
			In Discards	UDINT (32)	Inbound packets received on the interface but are discarded.
			In Errors	UDINT (32)	Inbound packets that contain Errors (does not include In Discards).
			In Unknown Protos	UDINT (32)	Inbound packets with unknown protocol
			Out Octets	UDINT (32)	Octets sent on the interface.
			Out Ucast Packets	UDINT (32)	Unicast packets sent on the interface.
			Out NUCast Packets	UDINT (32)	Non-unicast packets sent on the interface.
			Out Discards	UDINT (32)	Discarded outbound packets.
5	Get	Media Counters		(Struct.)	
			Alignment Errors	UDINT (32)	Received frames that are not an integral number of octets in length.
			FCS Errors	UDINT (32)	Received frames that do not pass the FCS check.
			Single Collisions	UDINT (32)	Successfully transmitted frames which experienced exactly one collision.
			Multiple Collisions	UDINT (32)	Successfully transmitted frames which experienced more than one collision.
			SQE Test Errors	UDINT (32)	Number of times the SQE test error message is generated.
Deferred Transmissions	UDINT (32)	Frames for which first transmission attempt is delayed because the medium is busy.			

			Late Collisions	UDINT (32)	Number of times a collision is detected later than 512 bit times into the transmission of a packet.
			Excessive Collisions	UDINT (32)	Frames for which transmission fails due to excessive collisions.
			MAC Transmit Errors	UDINT (32)	Frames for which transmission fails due to an internal MAC sublayer transmit error.
			Carrier Sense Errors	UDINT (32)	Times that the carrier sense condition was lost or never asserted when attempting to transmit a frame.
			Frame Too Long	UDINT (32)	Received frames that exceed the maximum permitted frame size.
			MAC Receive Errors	UDINT (32)	Frames for which reception on an interface fails due to an internal MAC sublayer receive error.
6	Get/Set	Interface Control		(Struct.)	Configuration for physical interface.
			Control Bits	WORD (16)	Bit 0: Auto-Negotiate Value 0: Force Value 1: Auto-Nego Bit 1: Half/Full Duplex Value 0: half duplex Value 1: full duplex Bit 2 to 15: Reserved, all zero
			Forced Interface Speed	UINT (16)	Speed at which the interface shall be forced to operate.
10	Get	Interface Label		SHORT_ST RING	Human readable identification
11	Get	Interface Capability		(Struct.)	Indication of capabilities of the interface
			Capability Bits	DWORD	Interface capabilities, other than speed/duplex
			Speed/Duplex Options	(Struct.)	Indicates speed/duplex pairs supported in the Interface Control attribute
				USINT	Speed/Duplex Array Count
				(Array Struct.):	Speed/Duplex Array
				UINT	Interface Speed
12	Get	HC Interface Counters		(Struct.)	High Capacity Interface Counters.
			HCInOctets	ULINT	The total number of octets received on the interface.
			HCInUcastPkts	ULINT	Unicast packets received on the interface.
			HCInMcastPkts	ULINT	Multicast packets received on the interface.
			HCInBcastPkts	ULINT	Broadcast packets received on the interface.
			HCOctets	ULINT	Octets sent on the interface.
			HCOUcastPkts	ULINT	Unicast packets sent on the interface.
			HCOMcastPkts	ULINT	Multicast packets sent on the interface.
13	Get	HC Media Counters		(Struct.)	High Capacity Media Counters.
			HCStatsAlignmen tErrors	ULINT	Frames received that are not an integral number of octets in length and do not pass the FCS check.
			HCStatsFCSErrors	ULINT	Frames received that are an integral number of octets in length but do not pass the FCS check.

			HCStatsInternalMacTransmitErrors	ULINT	Frames for which transmission fails due to an internal MAC sublayer transmit error.
			HCStatsFrameTooLongs	ULINT	Frames received that exceed the maximum permitted frame size.
			HCStatsInternalMacReceiveErrors	ULINT	Frames for which reception on an interface fails due to an internal MAC sublayer receive error.
			HCStatsSymbolErrors	ULINT	Number of times there was an invalid data symbol on the media when a valid carrier was present.

2.5.4.3 Interface Flags

Bit(s)	Called	Definition
0	Link Status	0 indicates an inactive link; 1 indicates an active link.
1	Half/Full Duplex	0 indicates half duplex; 1 indicates full duplex.
2-4	Negotiation Status	Indicates the status of link auto-negotiation 0 = Auto-negotiation in progress. 1 = Auto-negotiation and speed detection failed. Using default values for speed and duplex. Default values are product-dependent; recommended defaults are 10Mbps and half duplex. 2 = Auto negotiation failed but detected speed. Duplex was defaulted. Default value is product-dependent; recommended default is half duplex. 3 = Successfully negotiated speed and duplex. 4 = Auto-negotiation not attempted. Forced speed and duplex.
5	Manual Setting Requires Reset	0 indicates the interface can activate changes to link parameters (auto-negotiate, duplex mode, interface speed) automatically. 1 indicates the device requires a Reset service be issued to its Identity Object in order for the changes to take effect.
6	Local Hardware Fault	0 indicates the interface detects no local hardware fault; 1 indicates a local hardware fault is detected. The meaning of this is product-specific. For example, an AUI/MII interface might detect no transceiver attached, or a radio modem might detect no antenna attached. In contrast to the soft, possibly self-correcting nature of the Link Status being inactive, this is assumed a hard-fault requiring user intervention.
7~31	Reserved.	Shall be set to zero

2.5.4.4 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.
0x10		✓	Set_Attribute_Single	Used to write an object instance attribute
0x4C		✓	Get_and_Clear	Gets then clears the specified attribute. Supported by Attr 4, 5, 12, and 13.

2.5.5 Port Object

The port object represents the underlying interface of CIP which is EtherNet/IP.

The class code is 0xf4 (Defined in CIP Vol 1, 3-7). There is one instance of this object.

The instance attribute “Port Type” identifies the CIP adaptation.

2.5.5.1 Class Attribute List

Attr ID	Access Rule	Name	(Struct.)	Data Type	Description
1	Get	Revision		UINT (16)	Revision of this object
2	Get	Max Instance		UINT (16)	Maximum instance number of an object currently created in this class level of the device
3	Get	Number of Instances		UINT (16)	Number of object instances currently created at this class level of the device.
8	Get	Entry Port		UINT (16)	The attribute ID number of the last class attribute of the class definition implemented in the device
9	Get	Port Instance Info		(Array of Struct.)	
			Port Type	UINT (16)	Enumerates the type of port
			Port Number	UINT (16)	CIP port number associated with this port

2.5.5.2 Instance Attribute List

Attr ID	Access Rule	Name	(Struct.)	Data Type	Description
1	Get	Port Type		UINT (16)	Enumerates the type of port. 4 = EtherNet/IP.
2	Get	Port Number		UINT (16)	CIP port number associated with this port. (Value 1 is reserved for internal product use)
3	Get	Link Object		Struct.)	
			Path Length	UINT (16)	Number of 16 bit words in the following path.
			Link Path	Padded EPATH	Logical path segments that identify the object for this port.
4	Get	Port Name		SHORT_STRING	String which names the physical network port. The maximum number of characters in the string is 64.
7	Get	Port Number and Node Address		Padded EPATH	This is a single Port Segment containing the Port Number of this port and the Link Address of this device on this port.
10	Get	Port Routing Capabilities		DWORD	Bit string that defines the routing capabilities of this port

2.5.5.3 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.
0x10		✓	Set_Attribute_Single	Used to write an object instance attribute

2.5.6 ORing Networking Object (Vendor Specific)

The ORing Networking object includes system information and status. It can also be used to do the device diagnostic & configuration through Explicit Messaging. The class code is 0x328.

2.5.6.1 Class Attribute List

Attr. ID	Access Rule	Name	Data Type	Description
1	Get	Revision	UINT (16)	Revision of this object

2.5.6.2 Instance Attribute List

Attr ID	Access Rule	Name	Data Type	Description
1	Get	Switch Port Number	USINT (8)	Switch max port number
2	Get	Firmware Version	SINT(4)	Firmware Version + Kernel Version
3	Get	Power status	USINT (8)	Bit 0: power status Value 0: Off Value 1: On Bit 1: power 1 status Value 0: Off Value 1: On Bit 2: power 2 status Value 0: Off Value 1: On Bit 3: power 3 status Value 0: Off Value 1: On Bit 3~7: Reserved
4	Get	Fault LED Status	SINT(8)	Value 0: Off Value 1: On
5	Get	Port Exist	ULINT (64)	switch per port exist Bit mask, the LSB indicates the first port. Value 0: Not exist Value 1: Exist
6	Get/Set	Port Enable	ULINT (64)	Switch per port enable Bit mask, the LSB indicates the first port. Value 0: Disable Value 1: Enable
7	Get	Port Link Status	ULINT (64)	Switch per port link status Bit mask, the LSB indicates the first port. Value 0: Link down Value 1: Link up
8	Get	Redundancy Protocol	USINT (8)	Bit 0: RSTP status Value 0: Disable Value 1: Enable Bit 1: O-Ring status Value 0: Disable Value 1: Enable Bit 2: O-Chain status Value 0: Disable Value 1: Enable Bit 3~7: Reserved
9	Get	RSTP Root	SINT(8)	Value 0: not root bridge Value 1: root bridge
10	Get	RSTP Port Status	SINT(port num)	Character 1 stands for port 1 Value 0x0: disable Value 0x1: not RSTP port Value 0x2: link down Value 0x3: discarding Value 0x4: learning Value 0x5: forwarding Value 0xf: protocol not enabled

11	Get	O-Ring Master/Slave	SINT(8)	Value 0: slave Value 1: master Value 0xf: protocol not enabled
12	Get	O-Ring Port1 Status	USINT (8)	Value 0x2: link down Value 0x3: discarding Value 0x5: forwarding Value 0xf: protocol not enabled
13	Get	O-Ring Port2 Status	USINT (8)	Value 0x2: link down Value 0x3: discarding Value 0x5: forwarding Value 0xf: protocol not enabled
14	Get	Couple Ring Enable	SINT(8)	Value 0: Off Value 1: On
15	Get	Couple Ring Port Status	USINT (8)	Value 0x2: link down Value 0x3: discarding Value 0x5: forwarding Value 0xf: protocol not enabled
16	Get	Dual homing Ring Enable	SINT(8)	Value 0: Off Value 1: On
17	Get	Dual homing Ring Port Status	USINT (8)	Value 0x2: link down Value 0x3: discarding Value 0x5: forwarding Value 0xf: protocol not enabled
18	Get	O-Chain Edge Switch	SINT(8)	Value 0: not edge switch Value 1: edge switch Value 0xf: protocol not enabled
19	Get	O-Chain Port1 Status	USINT (8)	Value 0x2: link down Value 0x3: blocked Value 0x5: forwarding Value 0xf: protocol not enabled
20	Get	O-Chain Port2 Status	USINT (8)	Value 0x2: link down Value 0x3: blocked Value 0x5: forwarding Value 0xf: protocol not enabled
21	Get/Set	IGMP Snooping Enable	USINT (8)	IGMP snooping enable Value 0: Disable Value 1: Enable
22	Get/Set	Power 1 Relay	USINT (8)	Power input 1 failure warning Value 0: Disable(default) Value 1: Enable
23	Get/Set	Power 2 Relay	USINT (8)	Power input 2 failure warning Value 0: Disable(default) Value 1: Enable
24	Get/Set	Power 3 Relay	USINT (8)	Power input 3 failure warning Value 0: Disable(default) Value 1: Enable
25	Get	Device Up Time	UDINT (32)	Number of seconds since the device was powered up
26	Set	Reset Device	USINT (8)	Reboot and reset to default Value 1: Reboot the device Value 2: Reboot and Reset to default (EtherNet/IP will be disable)

2.5.6.3 Common Service List

Service Code	Implementation		Service Name	Description
	Class	Instance		
0x0E	✓	✓	Get_Attribute_Single	Used to read an object instance attribute.
0x10		✓	Set_Attribute_Single	Used to write an object instance attribute